

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO LIGHTS KS REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-00660 (GCC)

EFFECTIVE DATE: 01/01/96
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 284

CIGARETTE LENGTH	:	84.0	MM	NEW ISO TAR	:	7.0	MG/CIGT	6.5	-	7.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.50	MG/CIGT	.45	-	.54
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	119	MM	H2O						
DILUTION TARGET	:	40.0	+/-	5.0	%					

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC 236M2 12-372-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A4012 - 12.50% MARLBORO LIGHTS REGULAR SP - GCC

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0671 FILTER: B07004

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.
: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)
PREPARATION DATE : 12/20/95

PRINTING DATE : 12/20/95
PRINTING TIME : 14:01:37

APPROVED BY: *Janice M Buroic*

SUPERCEDES SPECIFICATION DATED: 12/22/95

2057688932